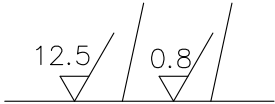
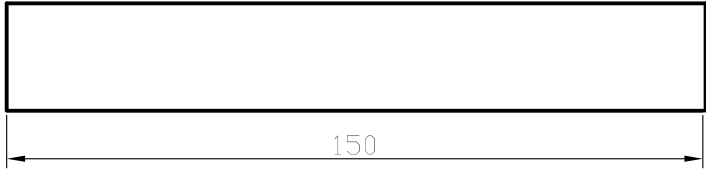
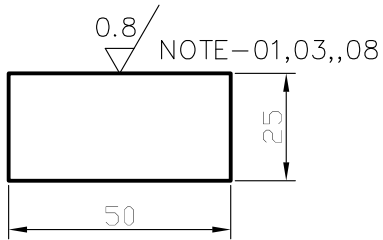


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3-80-993-34138
DRAWING NO.



NOTES:

- 01. THIS SURFACE HAS TO BE MACHINED AND POLISHED TO MIRROR FINISH.
- 02. BLOCK TO BE HEAT TREATED TO ACHIVE A HARDNESS OF 265 HV 10 (max).
- 03. THE ACTUAL HARDNESS HAS TO BE MEASURED ON THE POLISHED SURFACE & CERTIFIED AT ANY NABL APPROVED METROLOGY LABORATORY.
- 04. THE MEASURED HARDNESS VALUE & MATERIAL SPECIFICATION ARE TO BE ENGRAVED ON ANY ONE OF SURFACES OTHER THAN THE POLISHED SURFACE.
- 05. TOLERANCE: PLUS OR MINUS 2mm.
- 06. SUITABLE CUT BITS FROM THE SHOP MAY ALSO BE UTILIZED.
- 07. THE POLISHED SURFACE HAS TO BE COATED WITH SUITABLE RUST PREVENTIVE.

		PIPE OD219.1X51 L=170	3-80-993-34138		15 097 032 5000	P	1.470
					SA335P92		1
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NUMBER	ITEM NO	MATERIAL CODE	A	UNIT WEIGHT
				VAR NO	MATERIAL SPECN	C	QUANTITY



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, CHENNAI, 600 017

	NAME	SIGN	DATE
DRN	KONDAPANAI DU		16.11.17
CHD	KONDAPANAI DU		16.11.17
APPD	R.SESHAGIRI		16.11.17

	REV 01	DATE	ALTERED APPROVED	DEPT.	GRADE OF UN TOL. DIM		SCALE N.T.S.	WEIGHT (Kg). 1.470	REF.TO ASSY / OLD DRG.	
				CODE	C/M/F					
				TITLE HARDNESS REFERENCE BLOCK P92 25X50X150				CARD CODE U 01	DRAWING No. 3-80-993-34138	REV 00